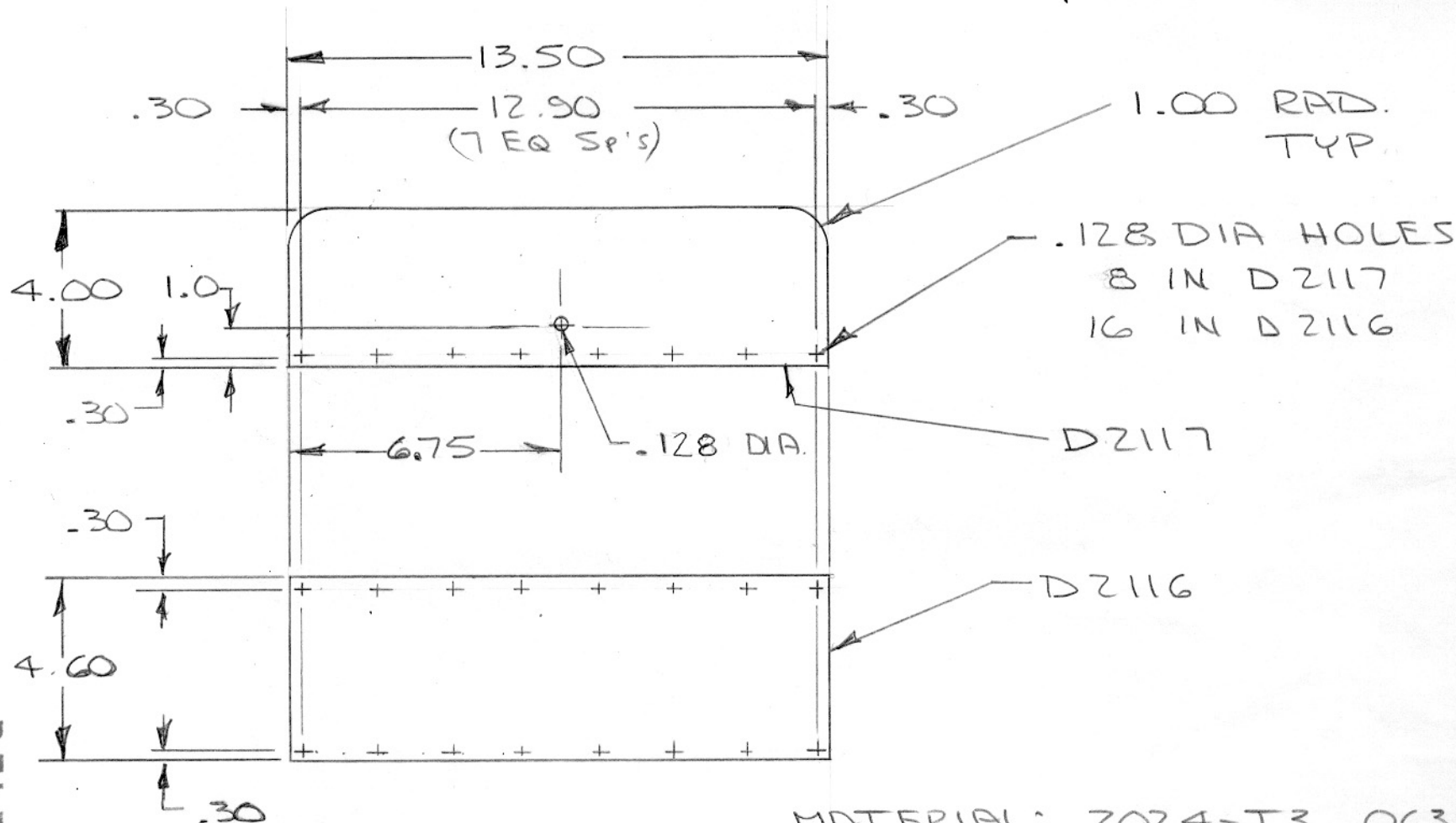


RELEASED  
1981.11.20 KE



MATERIAL: 2024-T3 .063 THK  
QQ-A-250/S

FINISH: ACID ETCH AND ALODINE PER  
DART QSI 005 4.1



D2116/2117

A

C	B	A	REVISION	RIVET CODE SHALL BE PER NAS 523		PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC. VENDOR
KE	80	50	DRAWN	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		CONTRACT NO.		DART AERO ACCESSORIES INC. VANCOUVER CANADA		
98/11/20	98/11/20	98/11/20	APPROVED	BASIC CODE		DRAWN: <i>B. S. S.</i> DATE: <i>12/92</i>		TITLE: DOOR PANELS		
ACID ETCH WAS POWDER COAT BULK 1.11 WAS 6.50 1.11 WAS 6.50 1.11 WAS 6.50			DESCRIPTION OF CHANGE	REQUIREMENTS — UNLESS OTHERWISE SPECIFIED		DESIGN: <i>B. S. S.</i>		CODE: D2116/D2117		
				GENERAL LIMITS		STRESS		SCALE: 1:4		
				1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125/4 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387		CHECKED		SHT 1 OF 1		
				1. TOLERANCES — .XX ± .030 2. ANGLES .XX ± .010 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CLIENT		REV. C		
				BASIC CODES BJ=MS20470AD BB=MS20426AD						
				REPORT ALL DISCREPANCIES — DO NOT SCALE						